

# UNIVERSAL DRAWER GLUER

## GP-S12

## DRAWER EQUIPMENT

**DODDS** universal drawer gluer **Model GP- S12** glues a range of drawer construction types quickly and neatly. Ideal for custom and long production runs, machine offers labor savings through easy operation, precision gluing automatic clean-up. Other DODDS machines for drawer assembly include C-48N universal drawer clamp, which flushes the drawer side tenons to the fronts and backs after glue is applied.

### Simplified Operation

Position drawer side on table bar and turn the selector switch to (Mode 1) six inches and below or (Mode 2) above six to twelve inches. When placing the drawer side on the table bar the limit switch is tripped. The metering pumps are activated, and a precise amount of glue is automatically applied to the tenons. The drawer side is then rotated and glue is applied to the other side and then ready for assembly. No wiping of the assembled parts should be required. Cleaning of the glue system is automatic. Simply turn the valve lever from "glue tank" to "water tank" and turn the selector switch from "run" to "prime/purge". Water then cleans the glue system automatically. Reversing the settings automatically primes the system with glue before resuming operation.

### Features

- Automatic glue system cleaning.
- No tools required for set up.
- Fast, precise operation.
- Selector switch for different drawer heights.
- Large glue tank capacity.
- Precise metering glue pumps
- Full range of product capability.

### Options

- Glue fingers for 25 mm centerline
- Glue fingers for box joints
- Glue fingers for French (sliding) tenon joints
- Glue fingers for rabbeted joints

### Specifications:

*Gluer, Model GP-S12*

**Electrical:** 110V, single phase, 60 cycle

**Machine Size:** 20"W x 22"L x 40"H

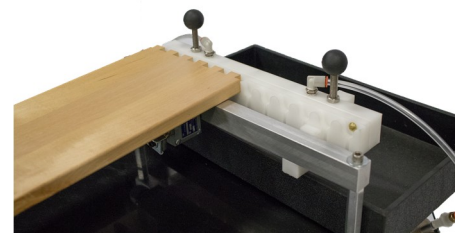
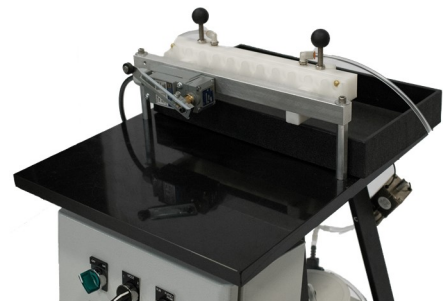
**Table Height:** 32-5/8"

**Weight:** 40 lbs

### Product

**Drawer height:** 2" - 12" top to bottom

**Drawer width:** 5-1/2" min. front to back



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